

FORPRENE® 6NM923A73/I NERO - TPV

Physical properties	Value	Unit	Test Standard
Density	59.6	lb/ft ³	ISO 1183

Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100%, perpendicular	450	psi	ISO 37
Tensile stress at 300%, perpendicular	682	psi	ISO 37
Compression set, 70 °C, 22h, Type A	36	%	ISO 815
Tensile strain at break, perpendicular	522	%	ISO 37
Tensile stress at break, perpendicular	1030	psi	ISO 37
Shore A hardness-TPE, 15s	76	-	ISO 868
Tear strength, Method Ba, perpendicular	194	lb/in	ISO 34-1
Tensile set (elastomers)	14	%	ASTM D412

Typical injection moulding processing conditions

Temperature	Value	Unit
Zone1 temperature	347 - 365	°F
Zone2 temperature	365 - 383	°F
Zone3 temperature	374 - 392	°F
Nozzle temperature	383 - 401	°F
Mold temperature	68 - 104	°F

Other text information

Pre-drying

3h@80C

Longer pre-drying times/storage

Forprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.